

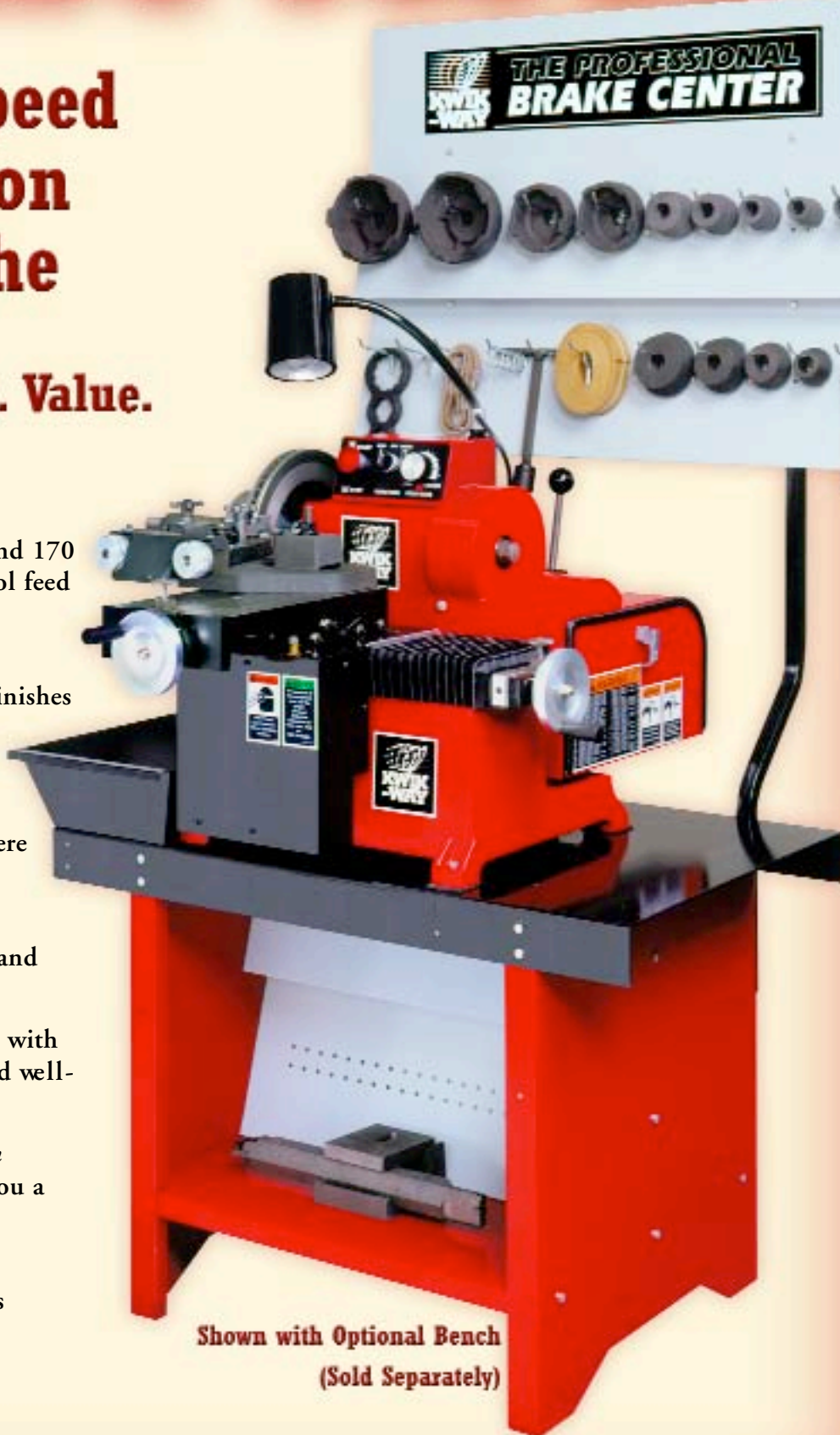
Fast and Accurate. Do it the ...

KWIK-WAY®

103 Multi-Speed Combination Brake Lathe

Versatility. Precision. Value.

- *Three Spindle Speeds* (60, 120, and 170 RPM) plus infinitely *variable* tool feed speeds give you total control of surface finish
- Get *longer bit life* and superior finishes because speeds and feeds can be matched to work piece size
- Unique *No-Gear Drive* runs smoothly and quietly because there are no gears
- *Pre-loaded Timken Bearings* are permanently sealed for long life and trouble-free operation
- *User-friendly* and easy to operate with independently powered slides and well-defined controls
- *Rugged machine tool construction* and easily adjustable Gibs give you a lifetime of precision
- *Expandability* gives you a wider customer base—and more profits



**Shown with Optional Bench
(Sold Separately)**

103 Multi-Speed Brake Lathe



Ordering Information:

103 Multi-Speed Combination Brake Lathe

115V/60Hz/1 Ph 103-8680-30
 NOTE: 50 Hertz machines available for export

Optional Accessories

Heavy Duty Floor Stand (Bench) 104-0200-00

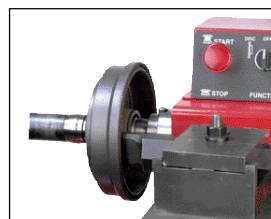
Specifications

Rotor Capacity	4" - 24" (102-609 mm)
Maximum Friction Surface	5" (127 mm)
Maximum Rotor Thickness	2.5" (64 mm)
Drum Capacity	6" - 28" (152-711 mm)
Maximum Drum Depth	8.5" (216 mm)
Flywheel Capacity (<i>Flat or Stepped</i>)	6" - 24" (152-610 mm)
Maximum Friction Surface	7.25" (184 mm)
Spindle speeds	60, 120, 170 RPM
Feed speeds (<i>Infinitely Variable 0 to -</i>)	
• Per Minute	2.10" (53 mm)
• Per Revolution @ 60 RPM	.035" (.89 mm)
• Per Revolution @ 120 RPM	.018" (.46 mm)
• Per Revolution @ 170 RPM	.012" (.31 mm)
Motor	1 HP (.70 kw)
Machine Net Weight	415 lbs. (188 kg)
Domestic Shipping Weight	555 lbs. (252 kg)
Export Shipping Weight	570 lbs. (259 kg)

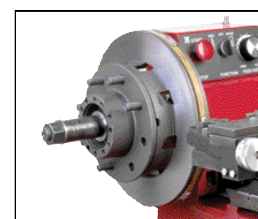


Standard equipment includes tooling for most automotive discs, drums, and flywheels.

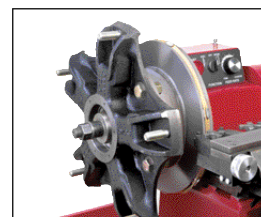
Optional tooling is available to further expand the capability of the 103: *Light Truck, Medium Truck, and Heavy Truck Sets, plus Hubless/Composite Kits and Small Bore Flywheel Kit.*



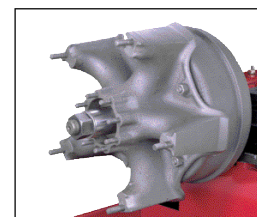
Small Drum



Standard Size Rotor



Large Truck Rotor



Large Truck Drum with Optional 2" Arbor

Call for a Distributor near you

1-800-553-5953

KW Products • 500 57th Street • Marion, IA 52302 USA
 319-377-9421 • (FAX) 319-377-9101 • www.kwik-way.com